DECLARATION FOR PATENT APPLICATION

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

my residence, post entree addre	or and orangemp are as stated one w			
	and sole inventor (if only one name is subject matter which is claimed and for iler Body			
		_ as Application Serial No(if applicable).		
I hereby state that I have review by any amendment referred to a	ved and understand the contents of the above.	above identified specification, include	ding the claims, as amended	
I acknowledge the duty to discle Regulations, §1.56.	ose all information known to me to be	material to patentability as defined i	n Title 37, Code of Federal	
	benefits under Title 35, United States e also identified below any foreign ap n which priority is claimed:			
Prior Foreign Application(s)			Priority Claimed	
(Number)	(Country)	(Day/Month/Year Filed	d) Yes No	
(Number)	(Country)	(Day/Month/Year Filed	d) Yes No	
insofar as the subject matter of manner provided by the first pa known to me to be material to p	r Title 35, United States Code, §119(e each of the claims of this application ragraph of Title 35, United States Contentability as defined in Title 37, Contact and the national or PCT international	is not disclosed in the prior United St de, §112, I acknowledge the duty to d de of Federal Regulations, §1.56 whi	ates application in the isclose all information	
60/411,726	September 17,	2002	pending	
(Appln. Serial No.)	(Filing Date	e) (Status—patent	ted, pending, abandoned)	
(Appln. Serial No.)	(Filing Date	(Status—patent	(Status—patented, pending, abandoned)	
I hereby appoint the following a connected therewith:	attorneys to prosecute this application	and to transact all business in the Par	tent and Trademark Office	
Tracey D. Beiriger (Reg. No.	. 37402), Glenn E. Klepac (Reg. No. 2	26474), Matthew W. Smith (Reg. No.	35366),	
	z. No. 31285), Gary P. Topolosky (Re			
	52497), Julie W. Meder (Reg. No. 36			
Arnold B. Silverman (Reg. N	lo. 22614), Daniel C. Abeles (Reg. No	o. 25822), and Daniel P. Cillo (Reg. N	No. 25108)	
Address all telephone calls to		at telephone no. <u>724-337-2770</u>		
	Alcoa Inc.			
	Alcoa Technical Center			
	100 Technical Drive			
	Alcoa Center, PA 15069-0001			

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under §1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of sole or first inventor Russell S. Long	
Inventor's signature Runell & Lang	Date Sept. 10, 2003
Residence Murrysville, PA	Citizenship U.S.A.
Post Office Address Alcoa Inc.	
Alcoa Technical Center	
100 Technical Drive	
Alcoa Center, PA 15069-0001	
Full name of second joint inventor, if any Richard A. Uhal	
Investor's signature Well a 9th	Date 9/10/2003
Inventor's signature	Citizenship U.S.A.
Post Office Address Alcoa Inc.	Citizensinp
Alcoa Technical Center	
100 Technical Drive	
Alcoa Center, PA 15069-0001	
THE CALL IN CO. A. C.	
Full name of third joint inventor, if any Brian J. Malloy	
Inventor's signature	Date 09/08/03
Residence North Aurora, IL	Citizenship U.S.A.
Post Office Address Alcoa Inc.	Citizonomp O.O.T.
International Towers	
8550 West Bryn Mawr Avenue	

Chicago, IL 60631-3200